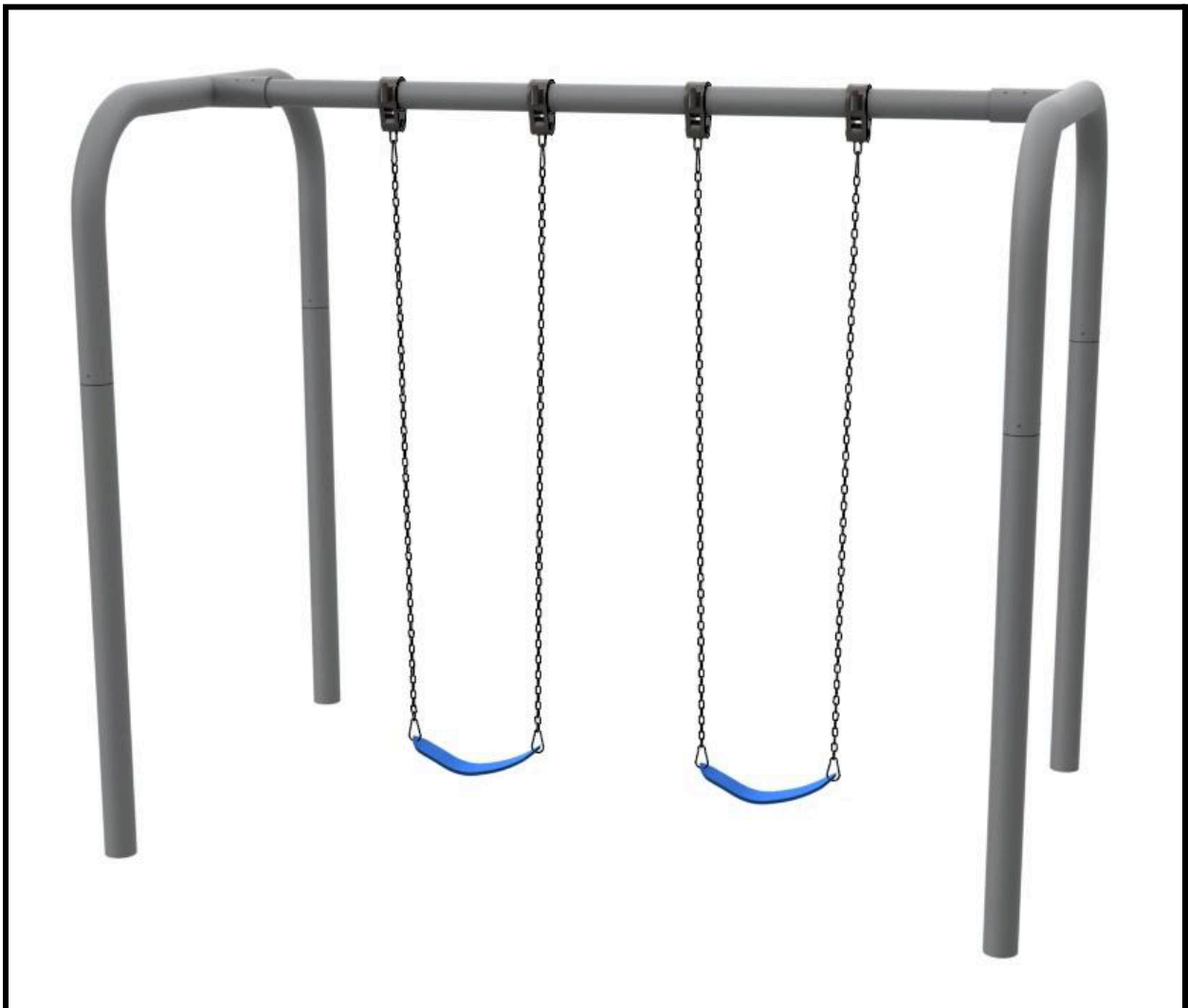




AR20 (8' Arch Swing with 2 Swings)

Installation Instructions



Installation Instructions

AR20

Required Crew: 2 Required, 3 Recommended
Concrete: 20 - 80lb Bags

Required Tools:

- Wheelbarrow
- Step Ladder (6' or taller)
- Shovel
- Tape Measure
- Digging Bar or Pick
- Level
- Allen Wrench (Provided)
- Open end or Box Wrenches: $\frac{3}{4}$ "
- Hammer or Mallet
- Ratchet Handle & Sockets: $\frac{3}{4}$ "
- Marker Pen
- Drill: Cordless or electric, or impact driver

It is important that you choose to protect your vision by wearing proper safety glasses during each and every phase of this construction process.

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE BEGINNING

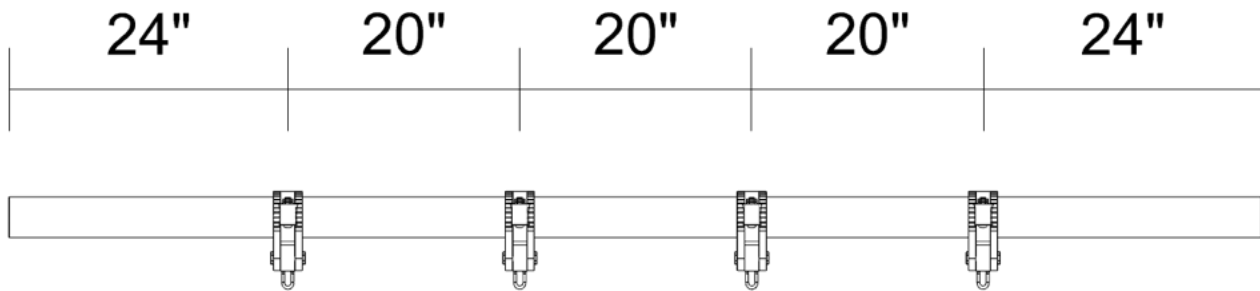
The AR20 can be installed as a one day project. The normal time required to install the AR20 is about 5-7 hours for a two man crew. This time requirement will vary depending upon the composition of the soil and the speed of the installers. Mix and pour the concrete as the last step. ***Before digging, please obey local laws by notifying your local underground utilities marking organization***

Ground Space: 10' x 6'

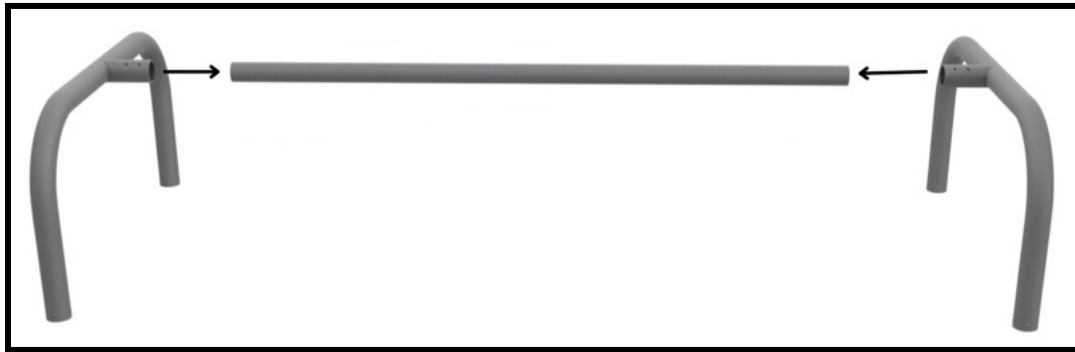
Residential Minimum Play Space 14' x 20'

Top Rail Assembly

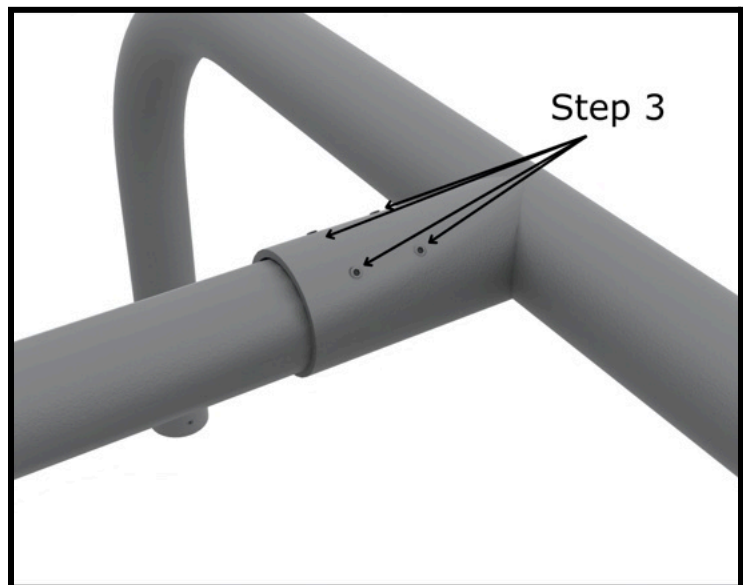
Step 1: Using the diagram below, mark the 9' x 3½" top rail where each swing hanger will be installed (they will be installed later).



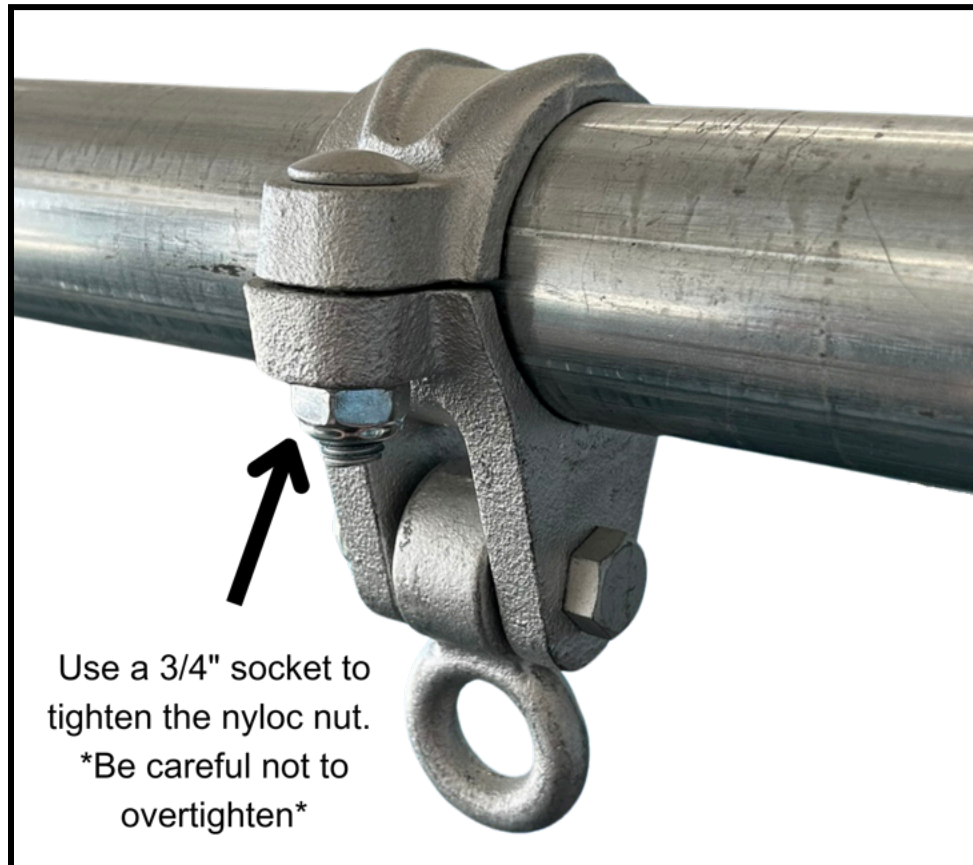
Step 2: Slide the ends of the 9' Top Rail as far as they will go into the Sleeves of the Arches.



Step 3: Insert and tighten (4) 3/8" x 3/8" set screws into each of the Arch Sleeves using the allen wrench provided. Tighten as hard as you can, but do not use power tools to do this!



Swing Hanger Assembly

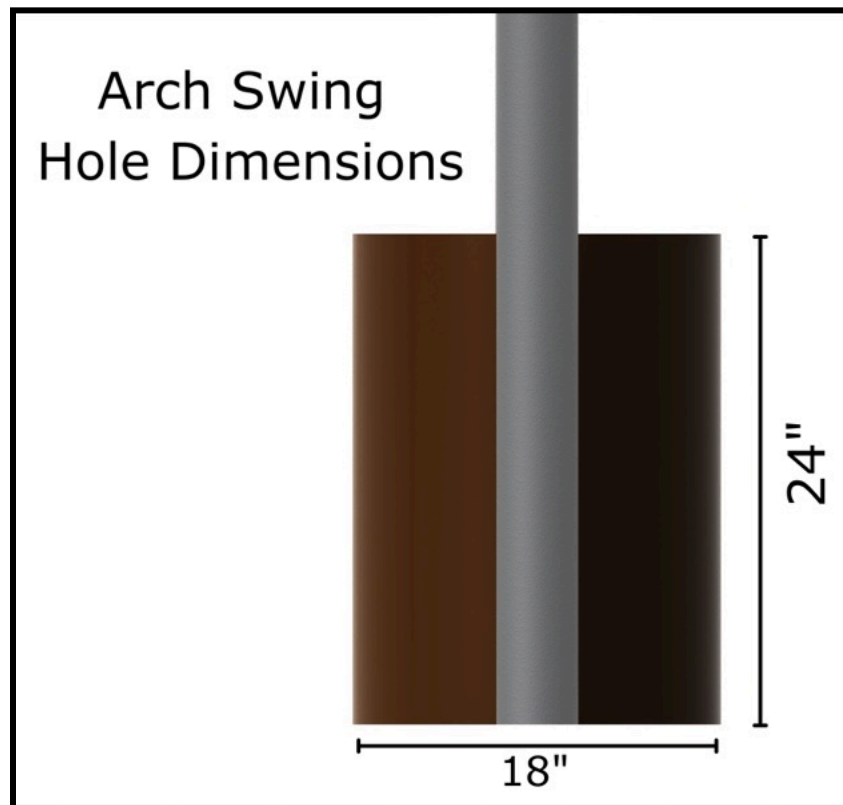


1. Loosen and remove the two nyloc jam nuts.
2. Reassemble the swing hanger onto the top rail. Tighten securely so that the hanger is firmly attached in place and cannot slide or swivel along the top rail.

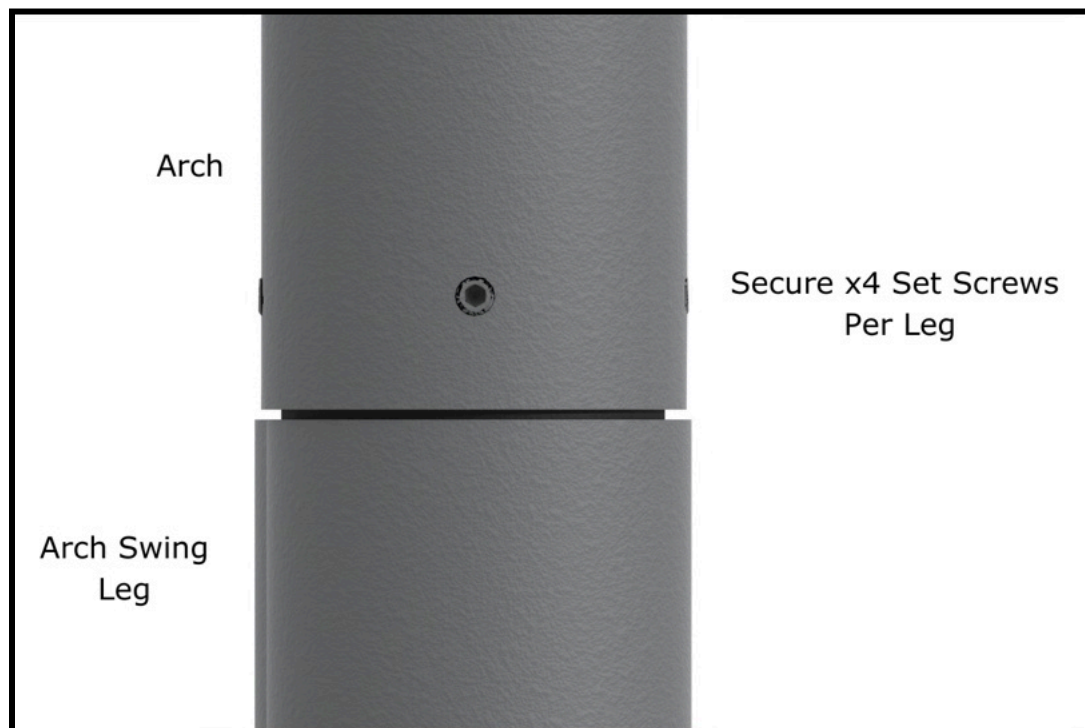
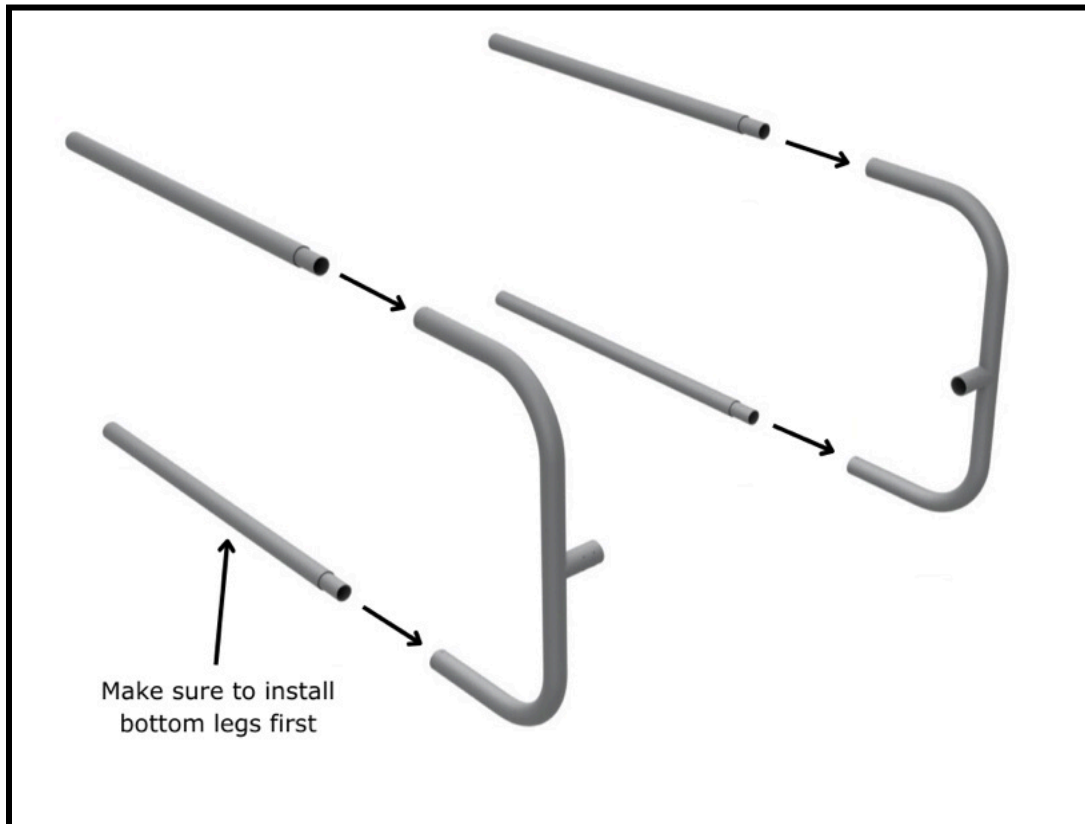
IMPORTANT: We recommend you check the pendulum in the swing hangers at least every **6 months** for wear.

Frame Assembly

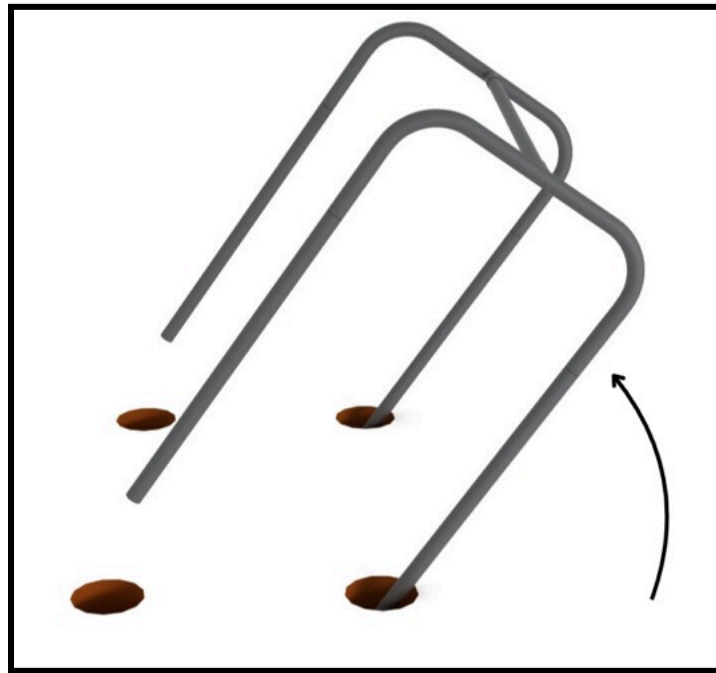
1. Place the assembled top rail and arches where you want the swing set to be. Mark the holes and move the assembled top rail and arches to the side. Dig the holes.



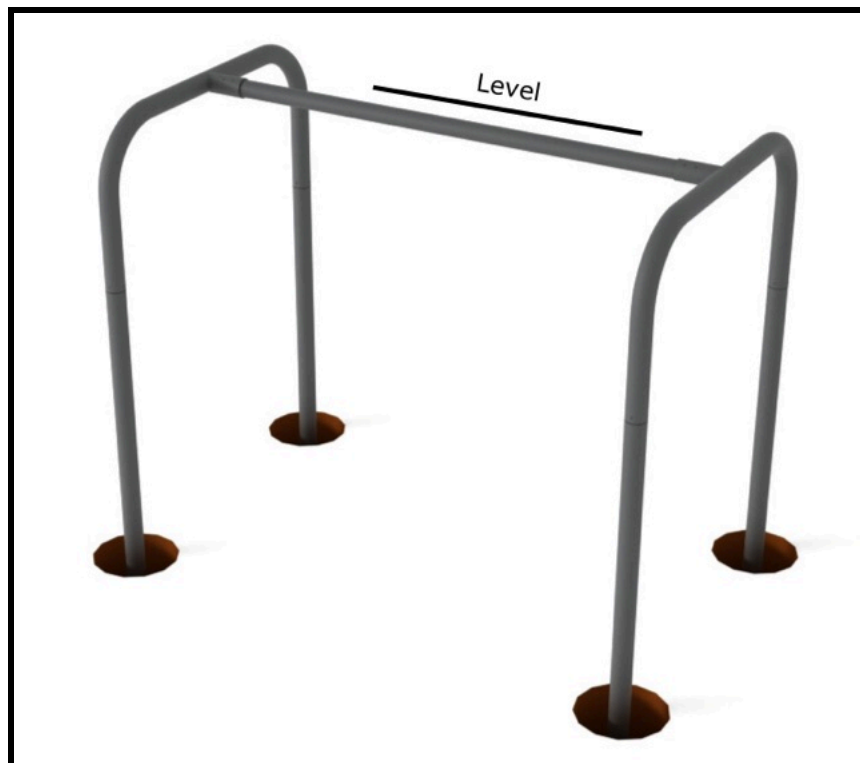
2. Slide the end of the legs into the bottom of the arches. Find the Arch Swing Bolt Pack.
3. Insert and tighten set screws into the bottom of the arches with the allen wrench provided. Tighten as hard as you can, but do not use power tools for this!



4. Next, position the swing set so that the bottom of the 2 bottom legs are hovering over the holes in the ground. Have two to three adults stand on opposite ends and stand the structure up into the holes.



5. Place a level on the top rail and make the necessary adjustments to get the structure level.



Cementing In the Swing Set

When you are satisfied that the structure is level, mix and pour the concrete according to the package directions. You will use approximately four to five 80 lb. bags in each leg hole.

Concrete will cure faster in warm conditions and slower in cold conditions. The package directions on the concrete you buy will indicate approximate curing times. If you are in doubt, it is better to wait longer allowing the concrete more time to cure. We recommend 3-5 days before use.

The amount of concrete to be used in each hole may vary. For example: If you are installing your play structure into a grassy area, you may want to leave the concrete about three to four inches below the top of the hole. This will allow you to replace the sod and have enough soil depth for the grass to continue growing. As a result of this, you will use a lesser amount of concrete than someone who chooses to fill the concrete to the top of the hole. The concrete should only be filled to the top of the hole if you are planning to install 6 – 12 inches of soft fall ground cover. The concrete footings should never be exposed as this presents a potential risk of injury to those who use this play equipment.

Double Check and Secure: Before using your swing set, double check and secure any loose set screws or nuts and bolts. **Allow all of the concrete to cure completely before using your playground. (3-5 days).**

After concrete has cured, assemble and attach swing chains and seats.

IMPORTANT: If you do not cement in your swing set, any and all warranties will be immediately void!

Read Before Use

Congratulations! You have just purchased one of the finest pieces of playground equipment available. Your family will enjoy many hours of fun with this fine equipment. Playground equipment can be most enjoyable, but there are some dangers if not used properly. You should be aware of the following:

Equipment should be installed in a level area, free from obstructions, with enough space to allow for adequate clearance in all directions when equipment is in maximum use.

Keep objects away from equipment that could interfere with persons using it or that could be hazardous.

Misuse or abuse of this playground equipment is dangerous and can cause serious injury.

This equipment should be inspected before each use and any worn, defective or missing parts should be replaced.

Children should play on equipment only with adult supervision and should be duly warned of the potential hazards in this type of equipment when used improperly. Children should be instructed as to proper caution to take in its use.

Equipment should NOT be used when it is wet or icy.

Equipment should only be used in a well-lit area.

Do NOT use equipment when tired, under stress or emotionally upset.

Do NOT overcrowd.

Do NOT use equipment when under the influence of alcohol or drugs.

Do NOT attempt somersaults or gymnastic stunts on or using this equipment.

Know your own limitations and exercise caution at all times.

Do not jump off of equipment when dismounting. It is a dangerous practice to jump on or off equipment.

Do not attempt to use equipment for something other than the use for which it was designed and intended, or in a manner other than that for which it was designed and intended.

While every attempt is made by Rocky Mountain Swing Sets to ensure the highest degree of safety in all of our equipment, we cannot guarantee freedom from injury. The user assumes all risk of injury due to use. All merchandise is sold on this condition, which no representative of the company can waive or change.

Maintenance of Your Playground

We hope that you and your family will enjoy many hours of great family fun while using your Rocky Mountain Swing Set product. We appreciate your business. Our goal is to provide safe, durable and fun products using the best materials available. Your product should be mostly maintenance free. However, you should consider the following suggestions with regard to the upkeep of your new swing set.

1. **Chains and Connectors:** The chains are coated with the highest quality bright zinc coating and the highest quality polymer coatings available. However, over time the zinc coating may become discolored or eventually have surface rust appear. The polymer coating may also become discolored with time and may eventually crack. This depends mostly upon environmental conditions and normally will not affect the durability and safety of the product. However, these items should be inspected regularly for excessive wear and should be replaced as necessary.
2. **Swing Hangers:** These items are coated with a high quality galvanizing. However, swing hangers may become discolored or may eventually rust. Should this happen, a touch-up using a cold galvanizing compound followed by a coat of silver aluminum spray paint will make them look new again. These items can be purchased in aerosol cans ("spray paint") at most hardware stores and at Rocky Mountain Swing Sets. The brass bushings inside of the swing hanger are impregnated with lubricant and will not generally require any further lubrication. However, these should be periodically inspected for wear and replaced as necessary. Note: Twisting the chains while swinging will put extra wear on the swing hanger parts. If your children enjoy this practice, please inspect the swing hangers more frequently.
3. **Welds:** The heat from the welding process will damage the galvanizing that is on the pipe when it arrives to us from the manufacturer. This damage to the galvanizing is restricted to the actual weld. When your equipment is built, Rocky Mountain Swing Sets will repair this damage using a cold galvanizing compound spray along with a top coat of silver aluminum. This is a time tested and durable process. However, when you are inspecting your playground equipment, if you notice that some surface rust has appeared on the welds, simply apply a fresh coat of the cold galvanizing compound and the silver aluminum top coat to keep your structure looking new. (These spray products can be purchased in aerosol cans ("spray paint") at most hardware stores and at Rocky Mountain Swing Sets)
4. **Swing Seats:** These should be inspected at least twice annually and should be replaced as necessary.
5. **Fasteners:** All fasteners should be periodically inspected to make certain that they are tight and secure. Re-secure as necessary.

***For safety, please inspect all moving parts on a regular basis. (Every 6 months) Especially pay attention to wear within the swing hanger.**

To Help Prevent Injuries from Falls & Other Hazards

1. Never attach, or allow children to attach the following items to your swing set: Ropes, jump ropes, clotheslines, pet leashes or any similar type of item to your swing set. Any item such as these may present a strangulation hazard.
2. Periodically inspect all nuts, bolts, set screws, clevis, and carabineer or “S” hooks. Make certain that these are functionally safe and secure. If you have any doubt as to the safety and security of any connector or fastener, replace it.
 - 2a. You should periodically check the brass bushings in the swing hangers. Look for excessive wear in the bushing and replace as necessary.
 - 2b. If your playground has a tire swing: The tire swing knuckle should be lubricated twice annually to prevent wear.
3. Never allow children to wear bicycle helmets when using playground equipment.
4. Remove drawstrings from hoodies and jackets. Remove attached mittens and gloves. These can become entangled with the equipment and present the risk of strangulation or other hazards.
5. Playground surfaces can become hot in the sun. Children should be required to wear shoes and socks when using this or any playground equipment.
6. Check for and remove sharp points or edges in the playground equipment.
7. Remove tripping hazards from the playground area. Items such as exposed concrete footings, tree stumps, rocks or any item that may be present in your space that a child could trip over while playing should be removed.
8. Regularly check the play equipment and the surfacing surrounding it to be certain that both are in good condition.
9. Parental Supervision is recommended. The best ingredient for a safe playground is good parental supervision while the kids are using the equipment.
10. Remember to play safely, take turns, share with each other and have fun!

Residential Products Limited Lifetime Warranty

Rocky Mountain Swing Sets works to build heavy duty products that will stand up to the heavy use of active children. You can trust Rocky Mountain Swing Sets because of the way we design and build our products. We make products that are simple to own, and easy to maintain. This adds up to the best value on playground products that you can count on, and that kids will play on time after time.

Rocky Mountain Swing Sets warrants to the original purchaser/property owner that its residential grade products are free from defects in materials and workmanship. This warranty is non-transferrable and will be honored only after proper registration.

This warranty is not extended to cosmetic items such as scratches, dents, fading, discoloring, paint wear, rust, weathering, or decorations. The warranty as stated is valid only if equipment is properly installed as detailed in the installation instructions provided and is used in a normal and expected manner. Excessive and or use above that which is normally expected may void the warranty. All parts are subject to normal wear for the purpose of which they were designed.

When attached to the structure, plastic slides should not be lifted up from the bottom for any reason. Cracks at the top of the slide that result from lifting the bottom of the slide will not be covered under the terms of this warranty.

This warranty is void should the equipment be subject to vandalism, misuse, neglect, abuse, improper installation, tampering, or accident. This equipment is not to be altered, or modified, by anyone other than Rocky Mountain Swing Sets or its authorized agent. This warranty does not cover damage resulting from flood, fire, catastrophe or other acts of nature.

To the extent permitted by law, Rocky Mountain Swing Sets shall not be liable for any direct, indirect, special, incidental, or consequential damages.

Should it be found that your product has parts that are defective within the warranty period, contact Rocky Mountain Swing Sets. *Unauthorized returns will be refused and returned to the sender.* Defective part(s) must be photographed from a minimum of three different angles that clearly show the problem, and the installation of the defective part by itself and in relation to the rest of the structure. After speaking with a representative at Rocky Mountain Swing Sets: Return parts, freight prepaid, to the Rocky Mountain Swing Sets' plant with proof of purchase for repair or replacement. Rocky Mountain Swing Sets will evaluate the part(s) and the photographs and decide if the part(s) in question should be repaired or replaced. This warranty does not cover costs related to removal, transportation and/or labor.

This equipment is rated as commercial grade for residential use and is intended to be used in a private residential environment. This equipment may not meet all of the safety guidelines as described by the CPSC as it relates to public use/commercial playground equipment. For more information on public or commercial playgrounds, please visit www.cpsc.gov.

Rocky Mountain Swing Sets sales representatives or its agents are not authorized to modify or substitute claims which are not part of this exclusive written warranty. This warranty is void if the product is in any way modified from its original state, or if it is used for purposes other than the purpose for which it was intended.

***For children with special needs who may spend many hours of the day swinging, we recommend our heaviest swing set, the Arch Swing Model. This is the product for you!**